

## Purchasing Receipts



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER  
PO040926**

E-MAILED  
(SEP 06 2018)

<b>Supplier:</b>	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	<b>PO No:</b>	PO040926
		<b>PO Date:</b>	9/4/18
		<b>Due Date:</b>	9/7/18
		<b>Purchase Order Revision:</b>	
		<b>Revision Date:</b>	
		<b>Ship-To Contact:</b>	Lavoie, Chantal Phone: clavoie@dartaero.com
<b>Ship To:</b>	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	<b>Via:</b>	Ground
		<b>Pymt Terms:</b>	Net 30
		<b>Freight Terms:</b>	
		<b>Special Comments:</b>	quote no. SOU0129527

**Items**

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6B2.000X08.000		6061-T6 Bar 2.00" X 8.00" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed -		9/7/18	12 ft	0 ft 12 ft	12 ft	\$74,244.166/ft	\$890.93 AT 18/09/17
2		M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed -		9/7/18	24 ft	0 ft 24 ft	24 ft	\$8.3029166/ft	\$199.27 AT 18/09/17
3		M6061T6B3.000X01.500		6061-T6 Bar 3.00 X 1.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed -		9/7/18	12 ft	0 ft 12 ft	12 ft	\$18.043333/ft	\$216.52 AT 18/09/17
4		M304R0.750		304 SS Roundbar .750 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed -		9/7/18	24 ft	0 ft 24 ft	24 ft	\$4.8958333/ft	\$117.50 AT 18/09/17

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5		MT-4140-S-0.500X1.625		4140 Steel Plate 0.500 X 1.625 : MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft	Firmed -		9/7/18	12 ft	0 ft	12 ft	\$43.33333/ft	\$520.00

Line Item Note 2 pcs of 6 ft

Grand Total: \$1,944.22

## Order Notes

Procurement Quality Clauses  
 A005 right of entry  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)  
 A026 certification of material conformance  
 A041 quality management system  
 A042 part notification by supplier  
 A043 retention of quality documents  
 A048 counterfeit parts avoidance, detection, mitigation and disposition program  
 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 9/4/18 3:17 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-41248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

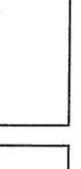
**DELIVERY - CLIENT****Copy**

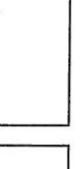
CO00108452

<b>Billed to</b>		<b>Shipped to</b>		<b>Customer Nº</b>		<b>Date</b>		<b>Delivery date</b>		<b>Your order Nº</b>		<b>Processed by</b>		<b>Salesman</b>		<b>Carrier</b>		<b>Credit Term</b>	
<b>Instruction</b>	<b>F-M</b>																		
		<b>Product Description</b>	<b>Weight</b>	<b>Qty</b>	<b>UM</b>	<b>PCS NB</b>		<b>CMD</b>	<b>EXP</b>	<b>B/O</b>	<b>IN</b>		<b>I</b>	<b>S</b>	<b>C</b>	<b>OUT</b>	<b>Internal Use Only</b>		
<b>1</b>	<b>FLAT ALU 2 X 8 6061-T6 NS</b>	<b>9467</b>	<b>Bout plancher.</b>	225.55	12.00	PI_\$CLB			2X6'		2X6'								
FAL-28	2 X 6'																		
	AC19485/SA/2018/09/10																		
	HEAT 01171701																		
<b>2</b>	<b>FLAT ALU 1 X 2 6061-T6 *</b>	<b>2497</b>		57.60	24.00	PI_\$CLB			1X12'		1X12'								
FAL-12	2 X 12'																		
	HEAT 011717892																		
<b>3</b>	<b>FLAT ALU 1 1/2 X 3 6061-T6 *</b>	<b>2445</b>		63.50	12.00	PI_\$CLB			1X12'		1X12'								
FAL-1123	1 X 12'																		
	HEAT 0117180264																		
<b>4</b>	<b>ROUND SS 3/4 304 (R)</b>	<b>5762</b>		36.05	24.00	PI_\$CLB			2X12'		2X12'								
RSS-34	2 X																		
	HEAT 0622X																		

CO00108452

Product Description	Qty	Weight	UM	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
<b>Conditions :</b> All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.											

Prepared By : 	Verified By : 	Delivered By : 	Time								
Customer's Signature											
Date											

Prepared By : 	Verified By : 	Delivered By : 	Time								
Customer's Signature											
Date											

**Total Weight (Lbs) :** 382.70**NIR :** R-109516-6

Date

Customer's Signature

Date

19485 N

Dart.

**Service Center Metals**  
5850 Quality Way

Prince George, VA 23875



Can Do.

**CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS**



		MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION	
		CUSTOMER PO	ALLOY/TEMPER	SALESPERSON	SPECIFICATION	
Quantity	Certified	CUSTOMER PART NUMBER	DESCRIPTION	D.Schroeder (Canada)	AMS-QQA-200/8 Rev-A	
903 lbs	4 pcs	V837731 ,	PL 2.000x8.000 ,			

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6. This product is RoHS-2, REACH, and DFARS compliant.

**Mechanical Properties**

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201700809	1/24/17	min 51.20	max 51.20	min 47.70 max 47.70

835536

**Chemical Composition for Aluminum Alloy 6061**

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Each	Total	Melt Source:
01171701	201700809	6061	0.75	0.35	0.32	0.09	0.90	0.09	0.08	0.02	97.40	0.05	0.15	United States of America	

01171701

SCM products are melted and extruded in the USA

*Calvin J. Wiggins*

Print Date: 1/24/2017

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/8/16

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQA-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQA-200/8 OR AMS-QQA-200/8  
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6B	T.TTT	X	WWWWWW
	THICK		WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WWWWWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED  
R 2009-08-03  
JMP

B	REMOVE QQA-225/11 OPTION, REFORMAT NOTES, ADD ASTM B21/B221 (ZN 07-1)	CP	09/07/13
A	NEW ISSUE	DS	01/06/08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. B	
MEG. APPR.	M6061T6B	SHEET 1 OF 1	
APPROVED		SCALE	
DE APPR.		NTS	
DATE	09.07.13	6061-T6 BAR	

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B 2.00x08.000  
 DATE: 18/04/17

PO / BATCH NO.: P0040926/8110497

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 12ft  
 QUANTITY INSPECTED: 12ft  
 QUANTITY REJECTED: 0ft

THICKNESS ORDERED: 2.00"  
 THICKNESS RECEIVED: 2.00"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>AMS-QQA-20018</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>HT:01171701</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/04/17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

#2447 FAL-12-V

TRA-1643

49541



**GVA**  
Global Vietnam  
Aluminium Co., Ltd

GLOBAL VIETNAM ALUMINIUM COMPANY LIMITED

Address: MY XUAN B1-CONAC INDUSTRIAL ZONE, MY XUAN TOWN, TAN THANH DISTRICT,  
BA RIA VUNG TAU PROVINCE, VIETNAM

Tel: +84(0)643924954  
Fax: +84(0)643924953

### MILL TEST CERTIFICATE

Date: November 17, 2017

PO number: P-17529

Shipping Ref No.: 17-2204

LC No.: DC HMN714466

Date of issue: October 31, 2017

Item Code: 1927100

Die Number: D00227

Alloy & Temper: 6061-T6

Production Description: Flat Bar 1"x2"x 240" 6061-T6 D00227

Length (inch): 240

Bundle number: P-17529-007

Heat Number: SXF171892

Date: 10/05/2017

Applicable Specifications: ASTM B221 STANDARDS

#### CHEMICAL ANALYSIS: %

Si	Mg	Fe	Cu	Mn	Cr	Zn	Ti	Al	Other		Remark:
									Each	Total	
0.609	0.952	0.247	0.272	0.018	0.096	0.011	0.020	97.678	<0.05	<0.10	08/05/2017

#### MECHANICAL ANALYSIS:

Ult. Strength (ksi)	Yield Strength (ksi)	Elongation % LN 2"	Remark:
42.3	38.5	11.4	08/05/2017

All profiles, showing material shipped match aluminium alloy as per standard, with chemical analysis to match aluminium alloy standard.

We hereby certify that the item listed have been checked and tested in accordance with the specifications noted and have been found to meet all the applicable requirements. Certifications are kept on file for 36 months from the date of purchase and are available for review upon request, referring to ASTM and the PO number.

\_\_\_\_\_  
Quality Manager



TRUNG TÂM KIỂM NGHIỆM CÔNG TY  
TNHH NHÔM TOÀN CẦU VIỆT NAM  
GLOBAL VIETNAM ALUMINIUM  
CO., LTD TESTING CENTER

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 6061-T6/T651/T651/T62 ALUMINUM BAR

SPECIFICATION: QO-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4/128/4/11/54116)  
OR QO-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

△

PART NUMBER:

M6061T6B | T.TTT | X | WW WWW |  
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED  
2009-09-02  
JW

B	REMOVE QO-A-225/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (IN D7-1)	CP	09/07/13
A	NEW ISSUE	DS	01/06/08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.	AS	ME6061T6B	SHEET 1 OF 1
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	6061-T6 BAR	NTS
DATE	09/07/13	COPYRIGHT © 2001 BY DART AEROSPACE LTD	

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176B1.00x02.00  
 DATE: 18/09/17

PO / BATCH NO.: P0040926/5110498

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 22ft  
 QUANTITY INSPECTED: 22ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"  
 THICKNESS RECEIVED: 1.000"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>N</u>	
CORRECT FINISH	<u>Y</u> <u>N</u>	
CORROSION	<u>Y</u> <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>N</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u> <u>N</u>	<u>ASTM B21</u>
CORRECT THICKNESS	<u>Y</u> <u>N</u>	
PHOTO REQUIRED	<u>Y</u> <u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u> <u>N</u>	
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>N</u>	<u>HT: 5XF171892</u>
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

2445

FAL-1123

51350

TRA 2347



Global Vietnam  
Aluminium Co.,Ltd

GLOBAL VIETNAM ALUMINIUM COMPANY LIMITED

Address: MY XUAN B1-CONAC INDUSTRIAL ZONE, MY XUAN TOWN, TAN THANH DISTRICT,  
BA RIA VUNG TAU PROVINCE, VIET NAM  
Tel: +84(0)643924954  
Fax: +84(0)643924953

## MILL TEST CERTIFICATE

Date: April 26<sup>th</sup>, 2018

PO number: P-18057

Shipping Ref No.: 18-0817

LC No.: DC HMN811301

Date of issue: April 10, 2018

Item Code: 1931000

Die Number: D00141

Alloy & Temper: 6061-T6

Production Description: ALUMINIUM EXTRUDED PROFILES

Flat Bar 1.5" x 3" x 240" 6061-T6 D00141

Length (inch): 240

Bundle number: P-18057-008, P-18057-007

Heat Number: SXE180264

Date: 01/03/2018

Applicable Specifications: ASTM B221 STANDARDS

CHEMICAL ANALYSIS: %

Si	Mg	Fe	Cu	Mn	Cr	Zn	Ti	Al	Other		Remark:
									Each	Total	
0.598	0.900	0.211	0.251	0.016	0.096	0.033	0.019	98.282	<0.05	<0.10	26/02/2018

### MECHANICAL ANALYSIS:

Ult. Strength (ksi)	Yield Strength (ksi)	Elongation % LN 2"	Remark:
38.6	35.3	10.5	26/02/2018

All profiles, showing material shipped match aluminium alloy as per standard, with chemical analysis to match aluminium alloy standard.

We hereby certify that the item listed have been checked and tested in accordance with the specifications noted and have been found to meet all the applicable requirements. Certifications are kept on file for 36 months from the date of purchase and are available for review upon request, referring to ASTM and the PO number.

Quality Manager



TRUNG TÂM KIỂM NGHIỆM CÔNG TY  
TNHH NHÔM TOÀN CẦU VIỆT NAM  
GLOBAL VIETNAM ALUMINIUM  
CO., LTD TESTING CENTER

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 41174/1284/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

△

PART NUMBER:

M6061T6B T. TTT | X | WWWWWWW

THICK

WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WWWWWWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 41174/1284/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

△

PART NUMBER:

M6061T6B T. TTT | X | WWWWWWW

THICK

WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WWWWWWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED  
2009-05-02  
JW

B	REMOVE QQ-A-25011 OPTION, REFORMAT NOTES, ADD ASTM B211(B221) (ZN D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.		M6061T6B	SHEET 1 OF 1
APPROVED	AS	SCALE	NTS
DE APPR.	AS	6061-T6 BAR	COPYRIGHT © 2001 BY DART AEROSPACE LTD
DATE	09.07.13		ALL INFORMATION CONTAINED HEREIN IS UNPUBLISHED PROPRIETARY INFORMATION OF DART AEROSPACE LTD. IT IS TO BE KEPT CONFIDENTIAL AND IS NOT TO BE COPIED OR DISCLOSED EXCEPT AS AUTHORIZED IN WRITING BY DART AEROSPACE LTD.

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B 3.000x1.500  
 DATE: 18/09/17

PO / BATCH NO.: Pooton 26 / S110499

MATERIAL CERT REC'D: Per  
 QUANTITY RECEIVED: 12ft  
 QUANTITY INSPECTED: 12ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.500"  
 THICKNESS RECEIVED: 1.500"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<u>Y</u>	<u>N</u>	
CORRECT FINISH	<u>Y</u>	<u>N</u>	
CORROSION	<u>Y</u>	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	<u>N</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	<u>N</u>	<u>ASTM B221</u>
CORRECT THICKNESS	<u>Y</u>	<u>N</u>	
PHOTO REQUIRED	<u>Y</u>	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	<u>N</u>	<u>11:5X6180264</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	<u>N</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u>	<u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u>	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u>	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE)

△ SPECIFICATION:  
ASTM A276  
PART NUMBER:  
M304R(DDD)  
DIA.

WHERE "D,DDD" = DIAMETER IN INCHES  
E.G. 0.75" ROUND BAR = M304R0.750

RELEASED  
07/05/25

B	REFORMAT D/MG. AND SPEC'S (ZN Dg-1)	C/P	09/07/15
A	REF PAR 08/20A	A/S	08/03/03
REV.	NEW ISSUE	DESCRIPTION	BY
			DATE
DESIGN	A/S	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. B	
MFG. APPR.		DRAWING NO.	
APPROVED		M304R	SHEET 1 OF 1
DE APPR.		TITLE	SCALE
DATE	09/07/15	304/316 ROUND BAR	NTS

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304R0.750  
 DATE: 18/09/17

PO / BATCH NO.: P004026/510500

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 24.667ft  
 QUANTITY INSPECTED: 24.667ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"  
 THICKNESS RECEIVED: 0.750"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>(N)</u>	
CORRECT FINISH	<u>Y</u> <u>(N)</u>	
CORROSION	<u>Y</u> <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>(N)</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u> <u>(N)</u>	<u>ASTM A276</u>
CORRECT THICKNESS	<u>Y</u> <u>(N)</u>	
PHOTO REQUIRED	<u>Y</u> <u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>Y</u> <u>(N)</u>	<u>HT: 622*</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>(N)</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

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